



## FOCUS TIG 200 software history

FocusTIG 200	10005002 (not incl. on SD card)	1.30
FocusTIG 200 PFC (>01.05.2013)	10005003 (not incl. on SD card)	1.08

Dato	10005003
20-09-2018	<p><b>1.08</b></p> <ul style="list-style-type: none"> <li>Dialog torch functionality could disappear when changing between AC and DC setting.</li> </ul>
22-06-2015	<p><b>1.07</b></p> <ul style="list-style-type: none"> <li>Support for new production test system is implemented.</li> </ul>
31-10-2014	<p><b>1.06</b></p> <ul style="list-style-type: none"> <li>Changed default Pre-flow setting from 0 to 0.2s. The machine must be reset to factory settings after software update (use the "F.SE" menu).</li> <li>Fixed problem with the arch extinguishing after about 3s in AC mode with the AC-t balance set to 45%.</li> </ul>
10-03-2014	<p><b>1.05</b></p> <ul style="list-style-type: none"> <li>Support for TIG 200 DC HP PFC</li> </ul>
02-09-2013	<p><b>1.04</b></p> <ul style="list-style-type: none"> <li>Corrected voltage level for MMA anti-stick activation.</li> <li>Corrected Ur functionality.</li> </ul>
10-06-2013	<p><b>1.03</b></p> <ul style="list-style-type: none"> <li>Implemented fan control for new PCB 71617072 version E.</li> <li>Removed inactive user menu entries - 4T-option and MMA submenu.</li> </ul>
07-05-2013	<p><b>1.02</b></p> <ul style="list-style-type: none"> <li>Corrected calibration routine causing lock of AC inversion.</li> </ul>
30-04-2013	<p><b>1.01</b></p> <ul style="list-style-type: none"> <li>Software for temperature is added.</li> </ul>