RALLYMIG 161 I (v1)

Control program	10001901	1.06	(A6)
Welding program	10647001	A2	

Please note: the machine can only accept SD-cards up to 2 GB in size

Date	Rallymig 10001901
13-08-2013	**1,06 (A6)** • Programs for 0.9mm wires are added.
21-5-2013	**1,05 (A5)** • Calibration procedure for wire feed speed is added.
25-3-2013	**1,04 (A4)** • Settings made by the enduser are saved in the control box and are pressent now after power OFF/ON. • Burnback maximum limit is reduced from 60 to 30 to comply user manual data.
01-03-2013	**1,03 (A3)** • "TIG-mode" is added as secondary parameter in MMA. Hotstart and arcpower are disabled in "TIG-mode", and arc-detector-parameters are adjusted automatically to suitable TIG-values. **TIG-mode setting:** Chose MMA and secondary parameter "t". The display readout will show "tIG" = TIG mode "oFF" = MMA mode and can be altered with the encoder.
18-02-2013	**1,02 (A2)** • Motor speed is slightly reduced which is giving better welding performance.
26-09-2012	**1,01 (A1)** • Torch control is not available as cremote control in MMA
05-09-2012	**1,00 (A0)** • First release

RALLYMIG 161 I (v1)

Date	Rallymig 10647001
27-03-2015	**A2** • Programs P101, P102, P106, P109 upgraded to Mk2 level.
13-08-2013	**A1** • Programs for 0.9mm wires are added.
05-09-2012	**A0** • First release