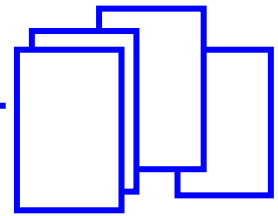


# RCI software history



RCI MK1	10020113	1.4	PI
RCI MK1	10020104	1.6	Sigma
RCI MK2	10020117	1.08	PI & Sigma

Date	RCI <sup>2</sup> Control program 10020117
15-05-2017	<b>1.08</b> <ul style="list-style-type: none"> <li>Added support for some SD-cards</li> <li>Implemented support for Sigma Next RC</li> </ul>
21-12-2016	<b>1.07</b> <ul style="list-style-type: none"> <li>Support for future hardware changes on serial flash memory is implemented.</li> </ul>
30-11-2016	<b>1.06</b> <ul style="list-style-type: none"> <li>New setup menu "Weld.settings - Controlled by" is implemented in order to make it possible setting current directly on machine panel, during integration and setup of the robot system.</li> </ul>
16-02-2015	<b>1.05</b> <ul style="list-style-type: none"> <li>It is possible to power on welding machine and robot controller simultaneously without getting error messages.</li> </ul>
29-09-2014	<b>1.04</b> <ul style="list-style-type: none"> <li>When using analog inputs the machine settings are correct now.</li> </ul>
10-06-2014	<b>1.03</b> <ul style="list-style-type: none"> <li>Problem with byte order on bit field objects on Profinet and Profibus.</li> </ul>
23-04-2014	<b>1.02</b> <ul style="list-style-type: none"> <li>Small changes for production test facilities.</li> </ul>
14-03-2014	<b>1.01</b> <ul style="list-style-type: none"> <li>Default analog/digital input sensitivity to LOW</li> <li>Device watchdog timings (corrected timeout to 1sec)</li> <li>Analog input sensitivity HIGH -&gt; Response time 20ms, max. update rate 5ms LOW -&gt; Response time 200ms, max. update rate 50ms</li> </ul>
01-12-2013	<b>1.00</b> <ul style="list-style-type: none"> <li>First release</li> </ul>