



OMEGA² / FOCUS MIG² / AUTOMIG I²

OMEGA² 220-300/ FOCUSMIG² 300-400/ AUTOMIG² 223-273

Power source	10001641	1.51	(F1)
MWF software	10001621	1.20	(C0)

AUTOMIG² 183-233

Ctrl software	10001661	1.20	(C0)
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ALL

Welding program	10646201	D1	(D1)
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	Omega ² FocusMIG ² Automig ² 223-273i	Omega ² FocusMIG ² Automig ² 223-273i	Omega ² FocusMIG ² Automig ² 223-273i AutoMig ² 183i-233i	AutoMIG ² 183i-233i
Dato	MWF 10001621	Power source 10001641	Welding program 10646201	Control box 10001661
26-06-2018	1.20 (C0) • No change	1.50 (F1) • The amount of failed ignitions are reduced.	D1 • No change	1.20 (C0) • No change
07-12-2017	1.20 (C0) • No change	1.50 (F0) • No change	D1 • P393 added, AISi10CU4, ER4145, 1,2mm	1.20 (C0) • No change
20-09-2017	1.20 (C0) • Simultaneous activation of torch trigger and wire inching is working without any delay when wire should stop again. • Inching-speed settings below 8 m/min are saved now, but settings above 8 m/min will still fall back to 8 m/min as default.	1.50 (F0) • Simultaneous activation of torch trigger and wire inching is working without any delay when wire should stop again. • Inching-speed settings below 8 m/min are saved now, but settings above 8 m/min will still fall back to 8 m/min as default.	D0 • No change	1.20 (C0) • No change
06-04-2017	1.19 (B9) • No change	1.49 (E9) • No change	D0 • P111 better performance in lower wire speed area.	1.20 (C0) • No change
21-12-2016	1.19 (B9)	1.49 (E9) • Test protocol for	C9 • P111 corrected in	1.20 (C0) • Test protocol for

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	<ul style="list-style-type: none"> No change 	production test is implemented.	DC in 40A-90A. <ul style="list-style-type: none"> P112 improved in both DC and pulse. P115 updated in 6-12m/min. P312 improved performance in DC in 110A-270A. P429 added volt trim through out the whole DC program. Hotstart is working in all programs. 	production test is implemented.
11-11-2016	1.19 (B9) <ul style="list-style-type: none"> Arc detect and gas test function is implemented on remote control kit for future use. 	1.48 (E8) <ul style="list-style-type: none"> Arc detect and gas test function is implemented on remote control kit for future use. 	C8 <ul style="list-style-type: none"> No change. 	1.19 (B9) <ul style="list-style-type: none"> No change.
09-05-2016	1.18 (B8) <ul style="list-style-type: none"> Omega and IWF will work now also in manual MIG. 	1.47 (E7) <ul style="list-style-type: none"> Omega and IWF will work now also in manual MIG. 	C8 <ul style="list-style-type: none"> No change. 	1.19 (B9) <ul style="list-style-type: none"> No change.
21-03-2016	1.17 (B7) <ul style="list-style-type: none"> ICG is giving the correct amount of gas now, and gasflow is steady. 	1.46 (E6) <ul style="list-style-type: none"> No change. 	C8 <ul style="list-style-type: none"> No change. 	1.19 (B9) <ul style="list-style-type: none"> No change.
19-01-2016	1.16 (B6) <ul style="list-style-type: none"> No change. 	1.46 (E6) <ul style="list-style-type: none"> No change. 	C8 <ul style="list-style-type: none"> No change. 	1.19 (B9) <ul style="list-style-type: none"> Could forget selected Alu program after power down. Bug fixed and machine remember Alu programs.

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07-01-2016	1.16 (B6) <ul style="list-style-type: none"> No change. 	1.46 (E6) <ul style="list-style-type: none"> Software update on BOOST machines is made easier. The machine can be switched off and on again right after, without having to wait one minute. 	C8 <ul style="list-style-type: none"> No change. 	1.18 (B8) <ul style="list-style-type: none"> No change.
23-11-2015	1.16 (B6) <ul style="list-style-type: none"> No change. 	1.45 (E5) <ul style="list-style-type: none"> Problem solved for version 1.17 with missing Seam Mean Value. When ending welding the mean current and voltage was not displayed. Version codes for IWF and MigManager are now displayed also. 	C8 <ul style="list-style-type: none"> No change. 	1.18 (B8) <ul style="list-style-type: none"> Problem solved for version 1.17 with missing Seam Mean Value. When ending welding the mean current and voltage was not displayed.
28-09-2015	1.16 (B6) <ul style="list-style-type: none"> Problems, when connecting a torch without torch control and then activating torch control in secondary parameters, is solved. WireStop function to prevent large short circuits for better starts and welding-performance is implemented. 	1.44 (E4) <ul style="list-style-type: none"> Problems, when connecting a torch without torch control and then activating torch control in secondary parameters, is solved. WireStop function to prevent large short circuits for better starts and welding-performance is implemented 	C8 <ul style="list-style-type: none"> Updated parameters in all pulse programs to improve stability. 	1.17 (B7) <ul style="list-style-type: none"> WireStop function to prevent large short circuits for better starts and welding-performance is implemented.
30-06-2015	1.15 (B5) <ul style="list-style-type: none"> No change 	1.43 (E3) <ul style="list-style-type: none"> No change 	C7 <ul style="list-style-type: none"> No change. 	1.16 (B6) <ul style="list-style-type: none"> Fan control is modified so temperature error is avoided.
01-06-2015	1.15 (B5) <ul style="list-style-type: none"> Inching function could be activated during fast tack welding. 	1.43 (E3) <ul style="list-style-type: none"> Cable compensation has been implemented. Activation via secondary parameter "U" Pulse welding and arc 	C7 <ul style="list-style-type: none"> No change. 	1.15 (B5) <ul style="list-style-type: none"> Inching function could be activated during fast tack welding.

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		stability are improved.		
16-04-2015	1.14 (B4) <ul style="list-style-type: none"> No changes. 	1.42 (E2) <ul style="list-style-type: none"> No change. 	C7 <ul style="list-style-type: none"> P193 current range extended from 200A to 270A. P203 now weld with the set current. 	1.14 (B4) <ul style="list-style-type: none"> No changes.
13-04-2015	1.14 (B4) <ul style="list-style-type: none"> No changes. 	1.42 (E2) <ul style="list-style-type: none"> Problems with lock-function is solved. Problems with hotstart in puls-programs (claimed from Car-o-liner) is solved. 	C6 <ul style="list-style-type: none"> No changes. 	1.14 (B4) <ul style="list-style-type: none"> No changes.
03-02-2015	1.14 (B4) <ul style="list-style-type: none"> IGC Gas calibration feature is added in Omega2 (not Automig I). 	1.41 (E1) <ul style="list-style-type: none"> Weldingprograms 0.9mm are added and can be selected. See Quick guides. IGC Gas-calibration is implemented in Omega2 (not Automig I). DuoPlus-function is supported on AutoPuls II-box. 	C6 <ul style="list-style-type: none"> Added pulse in P509 (0.9mm - CuAl8) Added P369 (0.9mm - AlMgMn), P446 (1.6mm - FCW PZ6111-HS) and P569 (0.9mm - CuSi3) Hotstart default values are adjusted 	1.14 (B4) <ul style="list-style-type: none"> Weldingprograms 0.9mm are added and can be selected. See Quick guides.
18-11-2014	1.13 (B3) <ul style="list-style-type: none"> No change 	1.40 (E0) <ul style="list-style-type: none"> Added spot-time as secondary parameter "t". Adjustment range is 0.0 to 50.0 seconds. Default value is 0.0 	C5 <ul style="list-style-type: none"> No change 	1.13 (B3) <ul style="list-style-type: none"> No change
28-10-2014	1.13 (B3) <ul style="list-style-type: none"> No change 	1.38 (D8) <ul style="list-style-type: none"> Adjusting final-current is added as secondary parameter "9". Adjustment range is 0 to 100% 	C5 <ul style="list-style-type: none"> No change. 	1.13 (B3) <ul style="list-style-type: none"> Adjusting final-current is added as secondary parameter "9". Adjustment range is 0 to 100%

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		Default value is 50%		Default value is 50%
26-09-2014	1.13 (B3) <ul style="list-style-type: none"> No change. 	1.36 (D6) <ul style="list-style-type: none"> Selection of 0.9 Alu created, select between P319 and P359. 	C5 <ul style="list-style-type: none"> P116 adjusted in DC below 50A for more accurate current readout. P319 now has pulse available. P359 new program for 0.9 mm ER5356 wire. P444 new program for 1.6 mm FCW 215 FeRutil wire CO2 gas. P445 new program for 1.6 mm FCW 115 FeMetal wire CO2 gas. 	1.11 (B1) <ul style="list-style-type: none"> P359 is available on AutoMig/Omega. Selection of 0.9 Alu created, select between P319 and P359.
11-09-2014	1.13 (B3) <ul style="list-style-type: none"> Gas preflow is working again. 	1.35 (D5) <ul style="list-style-type: none"> Higher stability when pulse welding. 	C4 <ul style="list-style-type: none"> Following programs are modified in pulse mode. P112 P372 P373 Following program are modified in DC below 60A P116 	1.10 (B0) <ul style="list-style-type: none"> No change.
01-07-2014	1.12 (B2) <ul style="list-style-type: none"> No change. 	1.34 (D4) <ul style="list-style-type: none"> On Advanced-boxes special welding program package (10646298) is available. 	C3 <ul style="list-style-type: none"> No change. 	1.10 (B0) <ul style="list-style-type: none"> No change.
23-06-2014	1.12 (B2) <ul style="list-style-type: none"> No change. 	1.33 (D3) <ul style="list-style-type: none"> AlSi12 Ø1.0 and Ø1,2 (P372 and P373) are added in Alu-selection-menu on Automig and 	C3 <ul style="list-style-type: none"> No change. 	1.10 (B0) <ul style="list-style-type: none"> AlSi12 Ø1.0 and Ø1,2 (P372 and P373) are added in Alu-selection-menu on Automig and

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		AutoPuls-machines.		AutoPuls-machines.
02-06-2014	1.12 (B2) <ul style="list-style-type: none"> No change. 	1.32 (D2) <ul style="list-style-type: none"> No change. 	C3 <ul style="list-style-type: none"> P372 and P373 was requested for AutoPuls. P199 on all Omega machines had bad performance. P561 and P562 AutoPuls had bad performance below 50A. 	1.08 (A8) <ul style="list-style-type: none"> No change.
10-04-2014	1.12 (B2) <ul style="list-style-type: none"> No change. 	1.32 (D2) <ul style="list-style-type: none"> A simple Panel lock function is implemented. Available only on Basic and Advanced control boxes. Pressing "4-stroke" and "Volt" button simultaneously for 10 seconds, will toggle panel lock on/off. All secondary parameters are locked and "L" is shown in the small display. 	C2 <ul style="list-style-type: none"> No change. 	1.08 (A8) <ul style="list-style-type: none"> No change.
11-02-2014	1.12 (B2) <ul style="list-style-type: none"> No change. 	1.30 (D0) <ul style="list-style-type: none"> No change. 	C2 <ul style="list-style-type: none"> P202 updated in DC P312 updated in pulse P313 updated in pulse P352 updated in pulse P353 updated in pulse 	1.08 (A8) <ul style="list-style-type: none"> No change.
06-01-2014	1.12 (B2) <ul style="list-style-type: none"> No change. 	1.30 (D0) <ul style="list-style-type: none"> Slope down was sloping up in some cases in program P152 and 	C1 <ul style="list-style-type: none"> No change. 	1.08 (A8) <ul style="list-style-type: none"> No change.

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		P166.		
17-12-2013	1.12 (B2) <ul style="list-style-type: none"> No change. 	1.29 (C8) <ul style="list-style-type: none"> No change. 	C1 <ul style="list-style-type: none"> No change. 	1.08 (A8) <ul style="list-style-type: none"> Intelligent fan control is implemented to give less accustic noise in standby mode. Fan on time is depending on total welding time. At power ON the fan will run for 3 seconds.
30-10-2013	1.12 (B2) <ul style="list-style-type: none"> No change. 	1.29 (C8) <ul style="list-style-type: none"> No change. 	C1 <ul style="list-style-type: none"> P112 has better performance above 200A now and maximum current is increased to 440A (30 meter/minute) 	1.07 (A7) <ul style="list-style-type: none"> No change.
11-10-2013	1.12 (B2) <ul style="list-style-type: none"> No change. 	1.29 (C8) <ul style="list-style-type: none"> Problems with entering calibration-menu unintended when pressing voltage-key repeatedly. 	C0 <ul style="list-style-type: none"> No change. 	1.07 (A7) <ul style="list-style-type: none"> Problems with entering calibration-menu unintended when pressing voltage-key repeatedly.
24-09-2013	1.12 (B2) <ul style="list-style-type: none"> No change. 	1.28 (C8) <ul style="list-style-type: none"> No change. 	C0 <ul style="list-style-type: none"> P425 is added and selectable on 400/550A machines. 	1.06 <ul style="list-style-type: none"> No change.
29-08-2013	1.12 (B2) <ul style="list-style-type: none"> No change. 	1.28 (C8) <ul style="list-style-type: none"> Selection of aluminium programs were not right on Advanced control boxes with software version 1.25 to 1.27. 	B9 <ul style="list-style-type: none"> No change. 	1.06 <ul style="list-style-type: none"> No change.
13-08-2013	1.12 (B2) <ul style="list-style-type: none"> Maximum wire speed is increased from 15 to 	1.27 (C7) <ul style="list-style-type: none"> Maximum wire speed is increased from 15 to 18 	B9 <ul style="list-style-type: none"> P109 0.9mm Fe 	1.06 <ul style="list-style-type: none"> Maximum wire speed

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	<p>18 meter pr. minute.</p> <ul style="list-style-type: none"> Larger program packages can be loaded now. 	<p>meter pr. minute.</p> <ul style="list-style-type: none"> Selection between AISi and AIMg programs is now possible. See details in user manual. Programs for 0.9mm wires are added. A problem which was present right after "reset to factory settings" is solved. 	<p>CO2 added to package.</p> <ul style="list-style-type: none"> P209 0.9mm CrNi ArCO2 added to package. P319 0.9mm AIMg5 Argon added to package. P509 0.9mm CuAl8 Argon added to package. P312 and P313 has been updated with pulse-array. P457 1.2mm PZ6138 ArCO2 added to package. 	<p>is increased from 15 to 18 meter pr. minut.</p> <ul style="list-style-type: none"> Selection between AISi and AIMg programs is now possible. See details in user manual. Programs for 0.9mm wires are added. A problem which was present right after "reset to factory settings" is solved.
26-06-2013	<p>1.11 (B1)</p> <ul style="list-style-type: none"> No change 	<p>1.24 (C4)</p> <ul style="list-style-type: none"> No change 	<p>B7</p> <ul style="list-style-type: none"> No change 	<p>1.04</p> <ul style="list-style-type: none"> Torch control is active now.
12-06-2013	<p>1.11 (B1)</p> <ul style="list-style-type: none"> No change 	<p>1.24 (C4)</p> <ul style="list-style-type: none"> Manual MIG program is updated in order to give a more accurate output voltage. 	<p>B7</p> <ul style="list-style-type: none"> No change 	<p>1.03</p> <ul style="list-style-type: none"> No change
17-05-2013	<p>1.11 (B1)</p> <ul style="list-style-type: none"> "Err GAS" is not shown anymore, when the manual setting of gas flow is set to 27 l/min. 	<p>1.23 (C3)</p> <ul style="list-style-type: none"> No change 	<p>B7</p> <ul style="list-style-type: none"> No change 	<p>1.03</p> <ul style="list-style-type: none"> No change
29-04-2013	<p>1.10 (B0)</p> <ul style="list-style-type: none"> No change 	<p>1.23 (C3)</p> <ul style="list-style-type: none"> Welding current could be very high on some programs until an other program selection was made. Specially after resetting the programs this problem was observed. 	<p>B7</p> <ul style="list-style-type: none"> The minimum current has been lowered 20A on program P561 (0.8 CuSi) and P562 (1.0 CuSi) 	<p>1.03</p> <ul style="list-style-type: none"> Welding current could be very high on some programs until an other program selection was made. Specially after resetting the programs this problem was observed.

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19-04-2013	1.10 (B0) <ul style="list-style-type: none"> No change 	1.22 (C2) <ul style="list-style-type: none"> No change 	B6 <ul style="list-style-type: none"> No change 	1.02 <ul style="list-style-type: none"> Error code read out problem is solved.
17-04-2013	1.10 (B0) <ul style="list-style-type: none"> Calibration of wire speed on 400/500 machines did not work correct in verion 1.09. IGC is stabilized especially around 12-13m/min. 	1.22 (C2) <ul style="list-style-type: none"> The wire calibration procedure is optimized. Program P115 (1,0 mm Fe SG2 ArCo2 92/8) is added. 	B6 <ul style="list-style-type: none"> P115 (1,0 mm Fe SG2 ArCo2 92/8) is added. 	1.01 <ul style="list-style-type: none"> No change
08-04-2013	1.09 (A9) <ul style="list-style-type: none"> No change 	1.21 (C1) <ul style="list-style-type: none"> The wire calibration procedure was not working correct in version 1.19 and 1.20 	B5 <ul style="list-style-type: none"> No change 	1.01 <ul style="list-style-type: none"> No change
04-04-2013	1.09 (A9) <ul style="list-style-type: none"> No change 	1.20 (C0) <ul style="list-style-type: none"> The machine can remember all settings after power up. 	B5 <ul style="list-style-type: none"> No change 	1.01 <ul style="list-style-type: none"> Program P112 (Fe ø1.0 MIX) is improved in the area from 100 to 180A.
25-3-2013	1.09 (A9) <ul style="list-style-type: none"> Duo machines can handle welding programs and separete motor calibration now, when power supply PCB 71613628 is installed. 	1.19 (B9) <ul style="list-style-type: none"> Duo machines can handle welding programs and separete motor calibration now, when power supply PCB 71613628 is installed. 	B5 <ul style="list-style-type: none"> No change 	1.00 <ul style="list-style-type: none"> First release
11-3-2013	1.08 (A8) <ul style="list-style-type: none"> No change 	1.18 (B8) <ul style="list-style-type: none"> Postflow-time on fan is reduced in order to save fan time. 	B5 <ul style="list-style-type: none"> No change 	
01-3-2013	1.08 (A8) <ul style="list-style-type: none"> No change 	1.17 (B7) <ul style="list-style-type: none"> To support the increased size of 10646201 (the program package) the buffer in 10001641 software is increased. 	B5 <ul style="list-style-type: none"> P124, P129, P155, P157 and P159 are added and can be selected on Omega 400/550. In P101, P102, 	

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		To accept 10646201-B5 or newer, this software should be in the machine, otherwise the update will stall.	P106, P112 and P116 the minimum current is increased to 10A to avoid arc loss.	
12-2-2013	1.08 (A8) <ul style="list-style-type: none"> Fixed issue with E22-05 due to number of files on SD-card. Adjusted resistance in motor-control to improve wire speed accuracy. 	1.16 (B6) <ul style="list-style-type: none"> No change 	B4 <ul style="list-style-type: none"> No change 	
8-2-2013	1.07 (A7) <ul style="list-style-type: none"> No change 	1.16 (B6) <ul style="list-style-type: none"> P133 is selectable on Omega 400/550 only now. Program P194 is now selectable on the small Omegas on 300A and below. 	B4 <ul style="list-style-type: none"> Program P120 is back in the program package. 	
7-2-2013	1.07 (A7) <ul style="list-style-type: none"> No change 	1.15 (B5) <ul style="list-style-type: none"> P132, P133 are added to all Omega P172 and P173 are added to Omega 400 and 550. 	B3 <ul style="list-style-type: none"> Pulse programs are more stable (AutoPuls) It's possible to activate pulse in 1.2 mm Al (P353) (AutoPuls) P132, P133, P172 and P173 will appear in the program list (Omega Mk2) 	
6-2-2013	1.07 (A7) <ul style="list-style-type: none"> No change 	1.14 (B4) <ul style="list-style-type: none"> Temperature error came everytime the Omega BOOST machine was switched on. 	B2 <ul style="list-style-type: none"> No change 	
8-1-2013	1.07 (A7) <ul style="list-style-type: none"> No change 	1.13 (B3) <ul style="list-style-type: none"> On the Advanced panel the Tag button was not working, and 	B2 <ul style="list-style-type: none"> No change 	

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		Tag/Stroke LED would be selected at "random" when Stroke button was pressed.		
21-12-2012	1.07 (A7) <ul style="list-style-type: none"> No change 	1.12 (B2) <ul style="list-style-type: none"> On first start-up, on a non-pulse machine the DC-program could start with pulse-parameters. 	B2 <ul style="list-style-type: none"> The former packages 10646201-B0 and 10646201-B1 had an error, which made it impossible to select P562. 	
18-12-2012	1.07 (A7) <ul style="list-style-type: none"> E22-05 came without reason during software update. 	1.11 (B1) <ul style="list-style-type: none"> Minor change to P003 to ensure correct behaviour in MMIG. 	B1 <ul style="list-style-type: none"> Minor change to P003 to ensure correct behaviour in MMIG 	
14-12-2012	1.06 (A6) <ul style="list-style-type: none"> Puls-funktionalitet implementeret. 	1.10 (B0) <ul style="list-style-type: none"> Puls-funktionalitet implementeret. 	B0 <ul style="list-style-type: none"> Pulse-functionality implemented in P111, P112, P119, P201, P202, P352, P501, P502, P561 and P562. 	
01-11-2012	1.05 (A5) <ul style="list-style-type: none"> No changes. 	1.09 (A9) <ul style="list-style-type: none"> No changes. 	A2 <ul style="list-style-type: none"> P194 (1.6 Innershield) is added. P312 adjusted in material dimensions. P353 adjusted below 30A to avoid arc extinguishing. 	
17-10-2012	1.05 (A5) <ul style="list-style-type: none"> No changes. 	1.09 (A9) <ul style="list-style-type: none"> Cooling error is showing H2O now instead of H2. 	A1 <ul style="list-style-type: none"> No changes 	

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09-10-2012	1.05 (A5) <ul style="list-style-type: none"> No changes. 	1.08 (A8) <ul style="list-style-type: none"> The wire feed speed can be adjusted during inching. Water flow error detection is now active. This function demands a new PLD 11613538 circuit on the DSPC PCB 71616321. Aircooled machines and water cooled machines without flow sensor, must have a wire link between pin 1 and 2 in the connection plug 74471280 for the water cooling unit. 	A1 <ul style="list-style-type: none"> No changes 	
09-08-2012	1.05 (A5) <ul style="list-style-type: none"> Wire feed speed is more accurate. Needed for "Power arc" 	1.07 (A7) <ul style="list-style-type: none"> Wire feed speed is more accurate. Needed for "Power arc" Calibration of wire feed speed is now done at 12 m/min instead of 6 m/min. 	A1 <ul style="list-style-type: none"> No changes 	
09-07-2012	1.04 (A4) <ul style="list-style-type: none"> No changes. 	1.06 (A6) <ul style="list-style-type: none"> Problems with unstable wirefeeding at high wirespeed in PowerArc-programs is solved. 	A1 <ul style="list-style-type: none"> No changes 	
13-06-2012	1.04 (A4) <ul style="list-style-type: none"> Motor control is optimized. 	1.05 (A5) <ul style="list-style-type: none"> No changes. 	A1 <ul style="list-style-type: none"> No changes 	
25-05-2012	1.03 (A3) <ul style="list-style-type: none"> Partnumber is changed from 10001521 to 10001621. Motor control is optimized. 	1.05 (A5) <ul style="list-style-type: none"> Partnumber is changed from 10001541 to 10001641. Problems with hotstart in MIG is fixed. Problems with cooling on/off and 4-stroke in 	A1 <ul style="list-style-type: none"> No changes 	

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		P003 is fixed.		
22-05-2012	1.02 (A2) <ul style="list-style-type: none"> No changes 	1.04 (A4) <ul style="list-style-type: none"> Versioncodes is shown, if either current/wirespeed-button or voltage/volttrim-button is pressed during power-up. 	A1 <ul style="list-style-type: none"> No changes 	
16-05-2012	1.02 (A2) <ul style="list-style-type: none"> No changes 	1.03 (A3) <ul style="list-style-type: none"> Torch-control On/Off is now available in "Automig i" and "Classic"-boxes. 	A1 <ul style="list-style-type: none"> No changes 	
15-05-2012	1.02 (A2) <ul style="list-style-type: none"> Better welding start in all programs. 	1.02 (A2) <ul style="list-style-type: none"> Error-log is implemented. 	A1 <ul style="list-style-type: none"> Better welding start in non-aluminium programs. 	