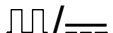
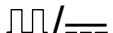
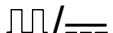
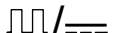
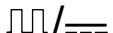
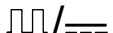
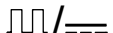
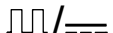
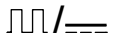
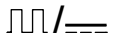
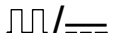
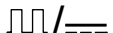
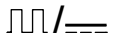
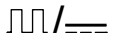
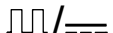
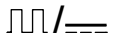
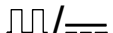
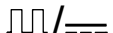

1	Fe	0.8 mm	CO ₂		+
2		0.8 mm	Ar/CO ₂ [82/18]		
3		1.0 mm	CO ₂		
4		1.0 mm	Ar/CO ₂ [82/18]		
5		1.2 mm	CO ₂		
6		1.2 mm	Ar/CO ₂ [82/18]		
7		1.6 mm	Ar/CO ₂ [82/18]		
8		1.6 mm	Ar/CO ₂ [82/18]		
9	CrNi	0.8 mm	Ar/CO ₂ (98/2)		+
10		1.0 mm	Ar/CO ₂ (98/2)		
11		1.2 mm	Ar/CO ₂ (98/2)		
12		1.6 mm	Ar/CO ₂ (98/2)		
13	CrNi	0.8 mm	Ar/CO ₂ (98/2)		+
14		1.0 mm	Ar/CO ₂ (98/2)		
15		1.2 mm	Ar/CO ₂ (98/2)		
16		1.6 mm	Ar/CO ₂ (98/2)		
17	AlSi 3 - 5	0.8 mm	Ar/CO ₂ (98/2)		+
18		1.0 mm	Ar/CO ₂ (98/2)		
19		1.2 mm	Ar/CO ₂ (98/2)		
20		1.6 mm	Ar/CO ₂ (98/2)		
21	AlMg 3 - 5	1.0 mm	Ar		+
22		1.2 mm	Ar		
23		1.6 mm	Ar		
24	AlMg 3 - 5	1.0 mm	Ar		+
25		1.2 mm	Ar		
26		1.6 mm	Ar		
27	Fe Flux/metal	1.0 mm	Ar		+
28		1.2 mm	Ar		
29		1.6 mm	Ar		
30	Fe Flux/metal	1.0 mm	Ar		+
31		1.2 mm	Ar		
32		1.6 mm	Ar		
33	Fe Flux/rutil	1.2 mm	Ar/CO ₂ [82/18]		+
34		1.6 mm	Ar/CO ₂ [82/18]		
35	CrNi/flux	1.2 mm	Ar/CO ₂ [82/18]		+
36		1.6 mm	Ar/CO ₂ [82/18]		
37	CrNi/flux	1.2 mm	Ar/CO ₂ [82/18]		+
38		1.2 mm	CO ₂		
39	Fe	0.6 mm	CO ₂		+
40		0.6 mm	Ar/CO ₂ [82/18]		
41	Fe Flux/metal with Ni	1.2 mm	Ar/CO ₂ [82/18]		+
42	ALSi 12	1.0 mm	Ar		+
43		1.2 mm	Ar		
44	CuAl 8	1.0 mm	Ar		+
45		1.2 mm	Ar		
46	CuSi 3	1.0 mm	Ar		+
47		1.0 mm	Ar		
48	Super Duplex	1.0 mm	Ar/He (70/30)		+
49	MIG BRAZING CuSi 3	1.0 mm	Ar		+
50		1.0 mm	Ar		