



Line	Material	Wire Diameter	Shielding Gas	Waveform	Power
1	Fe	0.8 mm	CO ₂	---	+
2	Fe	0.8 mm	Ar/CO ₂ [82/18]	---	+
3	Fe	1.0 mm	CO ₂	---	+
4	Fe	1.0 mm	Ar/CO ₂ [82/18]	---	+
5	Fe	1.2 mm	CO ₂	---	+
6	Fe	1.2 mm	Ar/CO ₂ [82/18]	---	+
7	Fe	1.6 mm	Ar/CO ₂ [82/18]	---	+
8	Fe	1.6 mm	Ar/CO ₂ [82/18]	---	+
9	Fe	0.8 mm	Ar/CO ₂ [82/18]	---	+
10	Fe	1.0 mm	Ar/CO ₂ [82/18]	---	+
11	Fe	1.2 mm	Ar/CO ₂ [82/18]	---	+
12	Fe	1.6 mm	Ar/CO ₂ [82/18]	---	+
13	CrNi	0.8 mm	Ar/CO ₂ (98/2)	---	+
14	CrNi	1.0 mm	Ar/CO ₂ (98/2)	---	+
15	CrNi	1.2 mm	Ar/CO ₂ (98/2)	---	+
16	CrNi	1.6 mm	Ar/CO ₂ (98/2)	---	+
17	CrNi	0.8 mm	Ar/CO ₂ (98/2)	---	+
18	CrNi	1.0 mm	Ar/CO ₂ (98/2)	---	+
19	CrNi	1.2 mm	Ar/CO ₂ (98/2)	---	+
20	CrNi	1.6 mm	Ar/CO ₂ (98/2)	---	+
21	AlSi 3-5	1.0 mm	Ar	---	+
22	AlSi 3-5	1.2 mm	Ar	---	+
23	AlSi 3-5	1.6 mm	Ar	---	+
24	AlSi 3-5	1.0 mm	Ar	---	+
25	AlSi 3-5	1.2 mm	Ar	---	+
26	AlSi 3-5	1.6 mm	Ar	---	+
27	AlMg 3-5	1.0 mm	Ar	---	+
28	AlMg 3-5	1.2 mm	Ar	---	+
29	AlMg 3-5	1.6 mm	Ar	---	+
30	AlMg 3-5	1.0 mm	Ar	---	+
31	AlMg 3-5	1.2 mm	Ar	---	+
32	AlMg 3-5	1.6 mm	Ar	---	+
33	Fe Flux/metal	1.2 mm	Ar/CO ₂ [82/18]	---	+
34	Fe Flux/metal	1.6 mm	Ar/CO ₂ [82/18]	---	+
35	Fe Flux/rutil	1.2 mm	Ar/CO ₂ [82/18]	---	+
36	Fe Flux/rutil	1.6 mm	Ar/CO ₂ [82/18]	---	+
37	CrNi/flux	1.2 mm	Ar/CO ₂ [82/18]	---	+
38	CrNi/flux	1.2 mm	CO ₂	---	+
39	CrNi/flux	1.6 mm	Ar/CO ₂ [82/18]	---	+
40	CrNi/flux	1.6 mm	CO ₂	---	+
41	Fe Flux/metal with Ni	1.2 mm	Ar/CO ₂ [82/18]	---	+
42	AlSi 12	1.0 mm	Ar	---	+
43	AlSi 12	1.2 mm	Ar	---	+
44	CuAl 8	1.0 mm	Ar	---	+
45	CuAl 8	1.2 mm	Ar	---	+
46	CuSi 3	1.0 mm	Ar	---	+
47	CuSi 3	1.0 mm	Ar	---	+
48	Super Duplex	1.0 mm	Ar/He (70/30)	---	+
49	Fe Flux basisk	1.2 mm	Ar/CO ₂ [82/18]	---	-

- DK : Programskema isættes plastlomme på indersiden af trådboksens sidelåge
- GB : The programm table is placed in a plastic pocket on the inner side of the door on the wire feed unit
- D : Das Programmschema wird in die Plastiktasche auf die Innenseite der Seitentür auf die Drahtvorschubeinheit eingesetzt.
- F : Le table des programmes est placée dans une pochette plastique sur la face interne de la porte du dévidoir.
- S : Programschema sätts i plastfickan på innersidan av matarverkets sidolock
- FIN : Säilyttäkää ohjelmakaavio langansyöttölaitteen kannen sisällä olevassa kotelossa.

FLEX XMI



MIGATRONIC

50113603 D

	Wire	Wire Diameter	Shielding Gas	Waveform	Power
1	Fe	0.8 mm	CO ₂	---	+
2	Fe	0.8 mm	Ar/CO ₂ [82/18]	---	+
3	Fe	1.0 mm	CO ₂	---	+
4	Fe	1.0 mm	Ar/CO ₂ [82/18]	---	+
5	Fe	1.2 mm	CO ₂	---	+
6	Fe	1.2 mm	Ar/CO ₂ [82/18]	---	+
7	Fe	1.6 mm	Ar/CO ₂ [82/18]	---	+
8	Fe	1.6 mm	Ar/CO ₂ [82/18]	---	+
9	Fe	0.8 mm	Ar/CO ₂ [82/18]	---	+
10	Fe	1.0 mm	Ar/CO ₂ [82/18]	---	+
11	Fe	1.2 mm	Ar/CO ₂ [82/18]	---	+
12	Fe	1.6 mm	Ar/CO ₂ [82/18]	---	+
13	CrNi	0.8 mm	Ar/CO ₂ (98/2)	---	+
14	CrNi	1.0 mm	Ar/CO ₂ (98/2)	---	+
15	CrNi	1.2 mm	Ar/CO ₂ (98/2)	---	+
16	CrNi	1.6 mm	Ar/CO ₂ (98/2)	---	+
17	CrNi	0.8 mm	Ar/CO ₂ (98/2)	---	+
18	CrNi	1.0 mm	Ar/CO ₂ (98/2)	---	+
19	CrNi	1.2 mm	Ar/CO ₂ (98/2)	---	+
20	CrNi	1.6 mm	Ar/CO ₂ (98/2)	---	+
21	AlSi 3-5	1.0 mm	Ar	---	+
22	AlSi 3-5	1.2 mm	Ar	---	+
23	AlSi 3-5	1.6 mm	Ar	---	+
24	AlSi 3-5	1.0 mm	Ar	---	+
25	AlSi 3-5	1.2 mm	Ar	---	+
26	AlSi 3-5	1.6 mm	Ar	---	+
27	AlMg 3-5	1.0 mm	Ar	---	+
28	AlMg 3-5	1.2 mm	Ar	---	+
29	AlMg 3-5	1.6 mm	Ar	---	+
30	AlMg 3-5	1.0 mm	Ar	---	+
31	AlMg 3-5	1.2 mm	Ar	---	+
32	AlMg 3-5	1.6 mm	Ar	---	+
33	Fe Flux/metal	1.2 mm	Ar/CO ₂ [82/18]	---	+
34	Fe Flux/metal	1.6 mm	Ar/CO ₂ [82/18]	---	+
35	Fe Flux/rutil	1.2 mm	Ar/CO ₂ [82/18]	---	+
36	Fe Flux/rutil	1.6 mm	Ar/CO ₂ [82/18]	---	+
37	CrNi/flux	1.2 mm	Ar/CO ₂ [82/18]	---	+
38	CrNi/flux	1.2 mm	CO ₂	---	+
39	CrNi/flux	1.6 mm	Ar/CO ₂ [82/18]	---	+
40	CrNi/flux	1.6 mm	CO ₂	---	+
41	Fe Flux/metal with Ni	1.2 mm	Ar/CO ₂ [82/18]	---	+
42	AlSi 12	1.0 mm	Ar	---	+
43	AlSi 12	1.2 mm	Ar	---	+
44	CuAl 8	1.0 mm	Ar	---	+
45	CuAl 8	1.2 mm	Ar	---	+
46	CuSi 3	1.0 mm	Ar	---	+
47	CuSi 3	1.0 mm	Ar	---	+
48	Super Duplex	1.0 mm	Ar/He (70/30)	---	+
49	Fe Flux basisk	1.2 mm	Ar/CO ₂ [82/18]	---	-

RECALL



: Open library



: Exit library with load

RECALL

: Exit library without load