



					+/-
1	Fe	0.8 mm	CO ₂		+
2		0.8 mm	Ar/CO ₂ (80/20)		
3		1.0 mm	CO ₂		
4		1.0 mm	Ar/CO ₂ (80/20)		
5		1.2 mm	CO ₂		
6		1.2 mm	Ar/CO ₂ (80/20)		
7		1.6 mm	CO ₂		
8		1.6 mm	Ar/CO ₂ (80/20)		
9	CrNi	0.8 mm	Ar/CO ₂ (82/18)		+
10		1.0 mm	Ar/CO ₂ (82/18)		
11		1.2 mm	Ar/CO ₂ (82/18)		
12		1.6 mm	Ar/CO ₂ (82/18)		
13	CrNi	0.8 mm	Ar/CO ₂ (98/2)		+
14		1.0 mm	Ar/CO ₂ (98/2)		
15		1.2 mm	Ar/CO ₂ (98/2)		
16		1.6 mm	Ar/CO ₂ (98/2)		
17	CrNi	0.8 mm	Ar/CO ₂ (98/2)		+
18		1.0 mm	Ar/CO ₂ (98/2)		
19		1.2 mm	Ar/CO ₂ (98/2)		
20		1.6 mm	Ar/CO ₂ (98/2)		
21	AlSi	1.0 mm	Ar		+
22		1.2 mm	Ar		
23		1.6 mm	Ar		
24	AlSi	1.0 mm	Ar		+
25		1.2 mm	Ar		
26		1.6 mm	Ar		
27	AlMg	1.0 mm	Ar		+
28		1.2 mm	Ar		
29		1.6 mm	Ar		
30	AlMg	1.0 mm	Ar		+
31		1.2 mm	Ar		
32		1.6 mm	Ar		
33	Fe metal/flux	1.2 mm	Ar/CO ₂ (80/20)		+
34		1.6 mm	Ar/CO ₂ (80/20)		
35	Fe rutil/flux	1.2 mm	Ar/CO ₂ (80/20)		+
36		1.6 mm	Ar/CO ₂ (80/20)		
37	CrNi/flux	1.2 mm	Ar/CO ₂ (80/20)		+
38		1.2 mm	CO ₂		
39		1.6 mm	Ar/CO ₂ (80/20)		
40		1.6 mm	CO ₂		
41	AlSi 12	1.0 mm	Ar		+
42		1.2 mm	Ar		

RECALL

+



: Open library

AUTO

: Exit library with load

RECALL

: Exit library without load