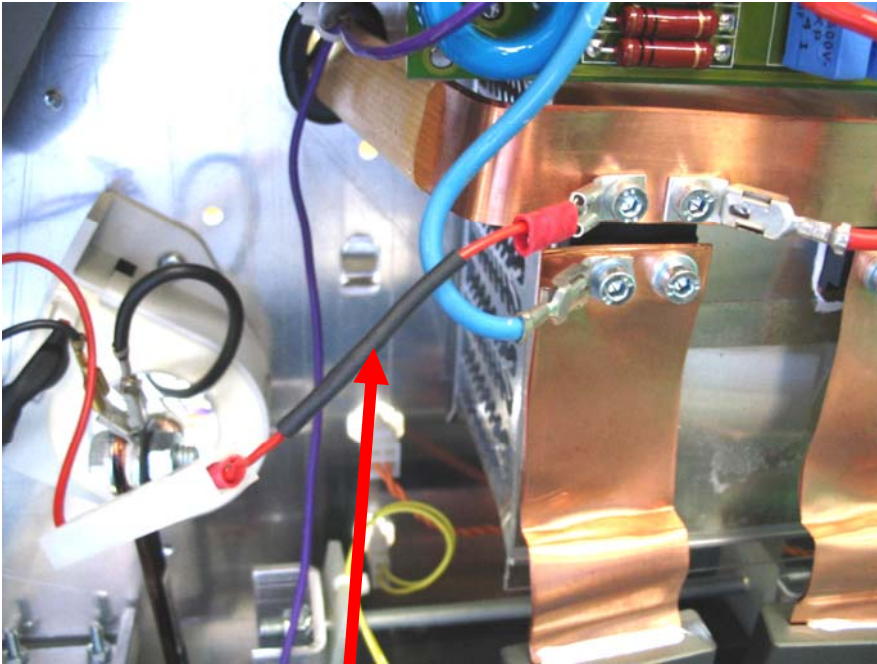


## Navigator 2500/3000

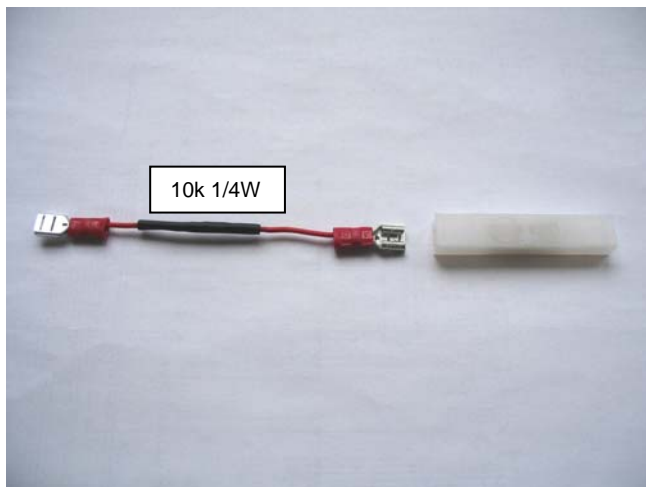
### Arc is turning off during AC welding.

#### Remedy.

Connect a 10K ¼ W resistor in series with the positive feed back wire on the rectifier bridge.



10K resistor



Parts:  
1 x 10k ¼W resistor  
1 x heat shrink tubing  
2 x fast on connectors  
1 x fast on assembler wire